## AFH 11 RETRO STYLE ABS PLASTIC HEADLINER INSTALLATION INSTRUCTIONS

AFH 11 - Retro (bare roof) Style for 1973-87 GM trucks

Please read these instructions completely through before starting the installation.

If Headliner is <u>Un-covered</u> regular foam backed headlining material is recommended for use when covering it. If other than foam backed headlining material is used a moldable foam such as  $\frac{1}{4}$ " Ensolite should be applied to the headliner first. The foam will adhere better if surface is first scuffed with sandpaper.

If Headliner is <u>Pre-covered</u> the areas over the sunvisor holes and dome light hole are not cut out. If necessary cut these areas out prior to installation.

**Note:** All ABS Headliner boards come with pre-cut holes in the board for dome lights, visor bracket openings, etc. Fabric will cover the entire board. Once you choose which openings you need, using a razor knife, cut an "X" in the center of each opening and fold back the material that can be glued or taped to the back side of the board. This will give each opening a clean appearance.

The rear of the Headliner is supported by the coat hangers and rear Dome light if they are present. In the event these are not present to be reused an extra piece of velcro is included to support the rear of the Headliner.

**NOTE:** As this style is made for use in bare roof trucks, which do not have trim moldings to support the Headliner, pressure sensitive Velcro is supplied for that purpose.

Step 1. Remove sunvisors, dome light and coat hangers (if present). Do Not remove SNAP-ON trim over doors.

Step 2. Back of headliner is marked for Velcro placement.

Step 3. Carefully separate the Hook side of the four pieces of Velcro from the loop side which are attached to the back of the Headliner leaving the loop side attached to the back of the Headliner.

Step 4. Remove peel-off tape from the Hook side of the Velcro and press it to the roof in the four areas marked. Metal must be clean, dry and not too hot. Scuff metal with sand-paper for better adhesion.

NOTE: As truck roofs tend to get hot it is recommended that a few sheet metal screws be placed about three to four inches apart in the Velcro attached to the roof to insure permanent placement. "BE CAREFUL" as there is only  $\frac{3}{4}$ " between the metal of the double wall roof so the screw length should be about  $\frac{1}{2}$ ".

**INSTALLING HEADLINER** in vehicle – if available a second person is helpful at this point.

Step 5. Place Headliner in vehicle and raise it toward roof using sunvisor mount holes for alignment guides. When in position join front Velcro first then sides and adjust as necessary until the fit is symmetrical.

Step 6. Replace sunvisors, rear dome light and coat hangers (if present).

Step 7. Remove seat belt anchor bolts, cut out fabric over holes in the two trim panels included with the Headliner, slip bolts into the holes and reinstall the bolts. If Headliner was purchased uncovered it will be necessary to cover these trim panels just as you covered the headliner.