

ABS 4 Door Crew Cab Truck Headliner Board Installation Instructions

**AFH60, 1999-06 Chevy/GMC 4 Door Crew Cab Pick Up Truck
AFH9297, 1992-97 Ford 4 Door Crew Cab Pick Up Truck**

Please read through instructions before beginning

This is a two person job. Tools required are Philips screwdriver, thin blade screwdriver, pliers, upholstery tucking tools and safety knife. If you need upholstery tucking tools you can buy them at this store. <https://www.harborfreight.com/trim-and-molding-tool-set-5-piece-64126.html>

Replacement headliner is vacuum formed in ABS plastic & can be “painted to match” but is usually covered with headlining fabric as was original.

Note: All ABS Headliner boards come with pre-cut holes in the board for dome lights, visor bracket openings, etc. Fabric will cover the entire board. Once you choose which openings you need, using a razor knife, cut an “X” in the center of each opening about half way and fold back the material that can be glued or taped to the back side of the board. This will give each opening a clean appearance.

Note: Due to vehicle variation some openings may need to be enlarged to access attachment points.

Note: One (1) yard of Adhesive Back Hook and Loop Velcro is included to be used wherever additional adhesion is required.

Removing Old Headliner:

Remove all sun visors, upper moldings, dome light, coat hooks, dome light, etc.

Detach all wiring and / or wiring harnesses and make sure the headliner board is free of anything holding it to the roof.

Using a razor knife cut the board in half in the middle side to side and remove from vehicle.

Installing New Headliner:

New headliner board is shipped folded in half. When you remove from box leave it folded and insert it through either the driver side or passenger side front doors.

Make sure the rear of the board is at the rear of the truck. Once inside you can cut off the tape and remove the plastic bags.

At this point the headliner board should be laying on top of the seat back rests so you can access the back side of the headliner board.

Make small “X” cuts in the middle of all cut outs being used and fold back material. You can glue or tape on back side.

Re-install loosely the visor brackets on both sides which will hold up the front of the board. Then, install the rear of the board with the two push pin fasteners. Re-install everything else and you're done.